

Safety Data Sheets

1. Identification

Product Name	: ES3 ink White
Order No.	: SPC-0433W-2
General Use	: Ink for ink jet plotter
Product Description	: Solvent pigment ink
SDS Number	: 037-S040569
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	: 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	: +81-268-64-2413
Importer / Distributor Established in USA	
Company Name	: MIMAKI USA, INC.
Address	: 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A.
Telephone No.	: +1-678-730-0700
Emergency Telephone No.	: +81-268-64-2281

2. Hazards Identification

[GHS Classification]

Physical Hazards

Flammable Liquids : Category 4

Health Hazards

Acute Toxicity – Oral : Not classified

Acute Toxicity – Dermal : Not classified

Acute Toxicity – Inhalation : Not classified

Skin Corrosion / Irritation : Category 2

Eye Damage / Irritation : Category 2

Sensitization – Respiratory : Not classified

Sensitization – Skin : Not classified

Germ Cell Mutagenicity : Not classified

Carcinogenicity : Not classified

Toxic to Reproduction : Not classified

Specific Target Organ Toxicity : Not classified

(Single Exposure)

Safety Data Sheets

Specific Target Organ Toxicity : Not classified

(Repeated Exposure)

Aspiration Hazard : Not classified

The above list does not include category being non-classifiable or not-applicable.

[GHS Label Elements]

Symbol



Signal Word

Warning

Hazard Statements

H227 Combustible liquid

H315 Causes skin irritation

H319 Causes serious eye irritation

Precautionary Statements

[Prevention]

P210 Keep away from open flames and other ignition sources.-No smoking.

P264 Wash hands and eyes thoroughly after handling.

P280 Wear protective gloves/ eye protection/ face protection.

[Response]

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do.

Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/ attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P370+P378 In case of fire: Use alcohol-resistant-related fire foam, dry chemical, carbon dioxide, water spray, dry sand for extinguish.

[Storage]

P403+P235 Store in a well-ventilated place. Keep cool.

[Disposal]

P501 Dispose of contents/container in accordance with local/regional/national/
international regulation (to be specified).

Safety Data Sheets

HMIS Rating (scale 0 – 4)

Health = 1

Flammability = 2

Reactivity = 0

Protective Equipment = D

①	Health
②	Flammability
①	Reactivity
D	Protective Equipment

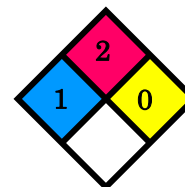
NFPA Rating (scale 0 – 4)

Health = 1

Flammability = 2

Instability = 0

Special = 0



CANADIAN WHMIS SYMBOLS : Not applicable

3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Diethylene Glycol Diethyl ether	50-65	112-36-7
2	Diethylene Glycol Methyl Ethyl Ether	15-25	1002-67-1
3	Titanium dioxide	10-20	13463-67-7
4	Proprietary organic materials	5-15	Trade Secret

4. First Aid Measures

- Inhalation** : Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give oxygen.. Seek immediate medical attention.
- Eye Contact** : Immediately flush with room temperature, low pressure and clean water for at least 15 minutes. Seek medical attention if eye irritation continues.
- Skin Contact** : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse.
If skin irritation occurs: Get medical advice/attention.
- Ingestion** : Seek medical advice; and attention if stomach continues to be upset.
IF SWALLOWED: Do not induce vomiting.
- Most important symptoms and effects, both acute and delayed** : Skin: Ink contact with skin may cause irritation, swelling or redness.

Safety Data Sheets

5. Fire Fighting Measures

Flammable Properties	: Combustible liquid under Hazard Communication Standard (HCS, U.S.A). Flash point : about 73.7°C (Closed cup) Autoflammability: None
Extinguishing Media	: Water spray, dry chemical, carbon dioxide or, alcohol foam
Unsuitable Extinguishing Media	: None
Fire Fighting Instructions	: Extinguish to use fire fighting media or plentiful fog water. Put protection wear without fail in case of firefighting work. Wear full fire-fighting turn-out gear (full bunker gear) and respiratory protection (self-contained breathing apparatus). Do not work in the leeward.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	: Eye or Skin protection required during clean-up. Use proper ventilation.
For emergency responders	: None
Environmental precautions:	: Do not release to sewer, surface- or ground-water.
Methods and material for containment and cleaning up	
Advice on how to contain a spill	: Use sponges to wipe-up ink.
Advice how to clean-up a spill	: Rinse area with damp cloth. Place waste in closed container for disposal. Wash hands with soap and water.
Any other information:	: Do not dispose of waste to the sewer.
Reference to other sections	: Please refer SECTION 13 for disposal.

Safety Data Sheets

7. Handling and Storage

Handling : Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink ink. Do not dismantle cartridge. Avoid contact with skin, eyes or clothing. In the case of skin contact, wash hands with soap and water.

Storage : Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not store the cartridge with oxidizing agents or explosives. Make sure cartridge is dry before insertion into printer housing.

SPECIFIC USES : Not specified

8. Exposure Controls / Personal Protection

Exposure Limit Values

No	Chemical Name		TWA
1	Diethylene glycol diethyl ether (CAS No. 112-36-7)	California OELs	The 8-Hour TWA Exposure Value : 5 ppm (33mg/m ³)
2	Titanium dioxide (CAS No. 13463-67-7)	OSHA PEL	15mg/m ³
		ACGIH TLV	10mg/m ³

California OELs : California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Exposure Controls

Occupational Exposure Controls

Engineering Controls : Use exhaust ventilation to avoid from exposure.

Personal Protection

Respiratory Protection : An air purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where air-borne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive-pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or in any other circumstances where air-purifying respirators may not provide adequate protection.



Safety Data Sheets

Hand Protection : Wear gloves that resist organic solvents and chemicals.



Gloves

Eye Protection : Wear coverall, chemical goggles and face shield when handling.



Safety Glasses

Skin Protection : To prevent any contact, wear impervious clothing such as gloves, apron, boots, or whole body suits made from neoprene, as appropriate.



Protective Apron

Environmental Exposure Controls

: Not available

9. Physical and Chemical Properties

Appearance	- Physical State	: liquid
	- Color	: White
Odor		: Slightly
pH		: Not Applicable
Boiling Point / Boiling Range		: Not available
Melting Point / Melting Range		: Not available
Decomposition Temperature		: Not available
Flash Point		: about 73.7°C (Closed cup)
Auto ignition temperature		: Not available
Explosive Properties		: Not available
Relative Density		: Not available
Solubility (ies)		: Soluble
Viscosity		: Less than 5 mPa · s at 20°C
Vapor Density		: Greater than 1 (air = 1)
Evaporation Rate		: Not available
VOC		: Not available

Safety Data Sheets

10. Stability and Reactivity

Conditions to Avoid	: High and freezing temperatures
Stability	: Stable under normal temperature
Materials to Avoid	: Oxidizers and explosives
Hazardous Reactions / Decomposition Products	: To burn this product may be produce toxic gases.

11. Toxicological Information

Acute Toxicity	: Not meet the criteria for classification according to EU Directive 1999/45/EC
Eye Irritation	: Category 2 as a product (GHS Classification). Diethylene Glycol Diethyl ether : Category 2A
Skin Irritation	: Category 2 as a product (GHS Classification). Diethylene Glycol Diethyl ether : Category 2
Skin Sensitization	: Not meet the criteria for classification according to EU Directive 1999/45/EC
Mutagenicity	: Not meet the criteria for classification according to EU Directive 1999/45/EC
Carcinogenicity	: Titanium dioxide is classified as “possibly carcinogen to human” (Group 2B) in animal chronic inhalation studies. The tumor formulation observed in only rats with animal chronic inhalation study are attributed to “lung overloading”, a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. Use of this product, as intended does not result in inhalation of excessive dust. Epidemiological study to date have not revealed any evidence of the relation between exposure to titanium dioxide and diseases of the reparatory tract beyond general effects of dust.
Reproductive Toxicity	: Not meet the criteria for classification according to EU Directive 1999/45/EC

Safety Data Sheets

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.

Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity	: Not available
Persistence and Degradability	: Not available
Bioaccumulative Potential	: Not available
Other Adverse Effects	: Not available

13. Disposal Considerations

: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Comply with all USA, national and local regulations.

Do not dump this product into sewers, on the ground or into any body of water.

14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

UN Number	: Not Applicable
UN proper shipping name	: Not Applicable
Transport hazard class(es)	: Not Applicable
Packing group	: Not Applicable
Environmental hazards	: Not Applicable
Special precautions for user	: Not Applicable

Safety Data Sheets

15. Regulatory Information

TSCA Section 4(a)	: Not regulated
Final Test Rules	
Regulated	
TSCA Section 5	: Ingredient : Diethylene glycol diethyl ether (CAS No. 112-36-7)
Significant New Use	Reference: 76FR40850
Rule Regulation	
proposed	
TSCA Section 8(a)	: Not regulated
Preliminary Assessment	
Information Rule (PAIR)	
TSCA Section 12(b)	: Ingredient : Diethylene glycol diethyl ether (CAS No. 112-36-7)
One-Time Export	Reference: TSCA 5 Proposed SNUR
Notification Regulated	
Clean Air Act Section	: Diethylene glycol diethyl ether (CAS No. 112-36-7)
112, Hazardous Air	Diethylene Glycol Methyl Ethyl Ether (CAS No. 1002-67-1)
Pollutants	
EPCRA	: Diethylene glycol diethyl ether (CAS No. 112-36-7)
(SARA Title III)	Diethylene Glycol Methyl Ethyl Ether (CAS No. 1002-67-1)
Section 313	
California Proposition	: Titanium dioxide (CAS No. 13463-67-7)
65	
Canada Information	: WHMIS Controlled Product: Not applicable (Manufactured article)
Australia Information	: Statement of Hazardous Nature: Classified as Irritant according to criteria of NOHSC
New Zealand	: Hazardous Substances and New Organisms Act 1996:
Information	Not applicable (Manufactured article)
Others	: Please refer to any other federal, state and local regulations.



Product Name: ES3 ink White

SDS No. 037-S040569

First issue: 2015/06/22

Revised: 2017/02/08

Safety Data Sheets

16. Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.