

## Safety Data Sheets

### 1. Identification

Product Name	: MH-100 ink Clear
Order No.	: MH100-CL-BD
General Use	: Ink for ink jet printer
Product Description	: UV curable ink
Restrictions on use	: This product is a bottle containing ink. Under normal conditions of use, the substance is released from a bottle only inside an appropriate printing system, and therefore, exposure is limited. But the liquid within the bottle is considered hazardous, and the SDS has been prepared in case of exposure to the liquid.
SDS Number	: 037- U141886
Manufacture	
Company Name	: Mimaki Engineering Co., Ltd.
Address	: 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN
Telephone No.	: +81-268-64-2413
Importer / Distributor Established in USA	
Company Name	: MIMAKI USA, INC.
Address	: 150 Satellite Boulevard NE , suite A, Suwanee, Georgia 30024, U.S.A.
Telephone No.	: +1-678-730-0170
Emergency Telephone No.	: +81-268-64-2281

### 2. Hazards Identification

#### [HCS Classification]

#### Physical Hazards

Flammable Liquids : Not classified

#### Health Hazards

Skin Corrosion / Irritation : Category 2

Eye Damage / Irritation : Category 2A

Sensitization – Skin : Category 1A

Toxic to Reproduction : Category 2

Specific Target Organ Toxicity : Category 3

(Single Exposure)

#### Environmental Hazards

## Safety Data Sheets

Hazardous to the Aquatic : Category 2

Environment - Acute Hazard

Hazardous to the Aquatic : Category 2

Environment - Long Term Hazard

The above list does not include category being non-classifiable or not-applicable.

### [HCS Label Elements]

Symbol



Signal Word

Warning

Hazard Statements

H315 Causes skin irritation.

H319 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H361 Suspected of damaging fertility or the unborn child.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements

[Prevention]

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

[Response]

P308+P313 IF exposed or concerned: Get medical advice/attention.

P304+P340 IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P362+P364 Take off contaminated clothing and wash before reuse.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P312 Call a POISON CENTER or doctor if you feel unwell.

P391 Collect spillage.

[Storage]

## Safety Data Sheets

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

### [Disposal]

P501 Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

### Statement(s) of Unknown Aquatic Toxicity

56% of the mixture consists of ingredient(s) of unknown acute aquatic toxicity.

31% of the mixture consists of ingredient(s) of unknown chronic aquatic toxicity.

### Other Hazards

None known.

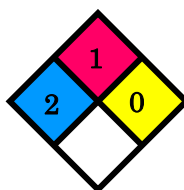
NFPA Rating (scale 0 – 4)

Health = 2

Flammability = 1

Instability = 0

Special =



### 3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Tripropylene glycol diacrylate	25-35	42978-66-5
2	2-Propenoic acid, 2-phenoxyethyl ester	20-30	48145-04-6
3	Oligomer	20-30	Trade Secret
4	2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-	10-20	5888-33-5
5	Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	1-10	75980-60-8

The chemical identity and/or percentage of composition is being withheld as a trade secret.

### 4. First Aid Measures

Inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.
Eye Contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin Contact	: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and

## Safety Data Sheets

	wash before re-use.
Ingestion	: If swallowed, get medical attention. If vomiting occurs, keep head lower than hips to help prevent aspiration. Rinse mouth.
Most Important Symptoms/Effects	
Acute	: skin irritation, eye irritation, allergic skin reaction, respiratory tract irritation.
Delayed	: allergic skin reaction, reproductive effects.
Indication of Immediate Medical Attention and Special Treatment Needed, If Needed	: Treat symptomatically and supportively.

### 5. Fire Fighting Measures

Flammable Properties	: Flash Pont: >93 ° C
Extinguishing Media	: carbon dioxide, regular dry chemical, water spray, alcohol resistant foam.
Unsuitable Extinguishing Media	: Do not scatter spilled material with high-pressure water streams.
Special Hazards Arising from the Chemical	: Irritating fumes and gases may be released upon thermal processing or during combustion.
Hazardous Combustion Products	: oxides of carbon, oxides of nitrogen.
Fire Fighting Measures	: Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products.
Special Protective Equipment and Precautions for Firefighters	: Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

## Safety Data Sheets

### 6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures	: Wear personal protective clothing and equipment, see Section 8.
Methods and Materials for Containment and Cleaning Up	: Eliminate all ignition sources if safe to do so. Stop leak if possible without personal risk. Reduce vapors with water spray. <b>Small spills:</b> Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. <b>Large spills:</b> Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.
Environmental Precautions	: Avoid release to the environment.

### 7. Handling and Storage

Precautions for Safe Handling	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapor or mist. Use only outdoors or in a well-ventilated area. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective gloves/clothing and eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Conditions for Safe Storage, including any Incompatibilities	: Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.
Incompatible Materials	: acids, bases, metals, oxidizing materials, metal oxides.

## Safety Data Sheets

### 8. Exposure Controls / Personal Protection

This product is a bottle containing ink. Under normal conditions of use, the substance is released from a bottle only inside an appropriate printing system, and therefore, exposure is limited. But the liquid within the bottle is considered hazardous.

Please prepare the following protective equipment in case of handling damaged bottle, setting an ink bottle to the printer, handling a waste bottle and being exposed to liquid.

**Exposure Limit Values** : The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**ACGIH - Threshold Limit Values** : Biological Exposure Indices (BEI)  
There are no biological limit values for any of this product's components.

#### Exposure Controls

##### Occupational Exposure Controls

**Appropriate** : Provide local exhaust or process enclosure ventilation system.

**Engineering Controls** : Ensure adequate ventilation.

#### Individual Protection Measures, such as Personal Protective Equipment

**Respiratory Protection** : Wear the respirator against toxic gas.



Follow the OSHA respirator regulations found in 29 CFR 1910.134.

Respiratory protection approved by NIOSH

- Category 19C Type C

supplied-air respirator operated in pressure demand

- Category 21C

air-purifying respirator equipped

- Category 23C

air-purifying respirator equipped

**Glove Recommendations** : Gloves and other dermal protection may not be used for a time period longer than they are actually tested and must be replaced at the end of each work shift.



- Safety 4/4H EVOH/PE laminate

- Ansell Edmont Neoprene number 865

- Solvex Nitrile Rubber number 275

## Safety Data Sheets

Eye /Face : Chemical goggles or equivalent eye protection.

Protection : Tightly fitting safety goggles.



Safety Glasses

It is recommended to install an eyewash station near the printer, for emergency use.

Skin Protection : Full body chemical protective clothing. Clothing which covers any other exposed areas of the arms, legs, and torso.



Protective Apron

Wear appropriate protective gloves and clothing to prevent skin exposure.

Appropriate sanitary requirement : A cartridge used for a respirator must be renewed either regularly or appropriately corresponding to breakthrough time of use.

Protective Materials : Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Environmental Exposure Controls

: This product contains the substance which is regulated to release to water under SNUR.

### 9. Physical and Chemical Properties

Appearance	- Physical State	: liquid
	- Color	: clear to light yellow
Odor		: peculiar odor
pH		: Not available
Boiling Point / Boiling Range		: Not available
Melting Point / Melting Range		: Not available
Decomposition Temperature		: Not available
Flash Point		: >93 °C
Auto ignition temperature		: Not available
Flammability (Solid, Gas)		: Not available
Explosive Properties		: Not available
Oxidizing Properties		: Not available
Upper / Lower Flammability or Explosive Limits		: Not available
Vapor Pressure		: Not available
Specific Gravity (water=1)		: 1.07 (25 °C )

## Safety Data Sheets

Water Solubility	: Not available
Partition Coefficient (n-octanol / Water)	: Not available
Viscosity	: $56 \pm 5$ mPa · s (25 ° C)
Vapor Density	: Not available
Evaporation Rate	: Not available

### 10. Stability and Reactivity

Reactivity	: No reactivity hazard is expected.
Chemical Stability	: Stable under normal conditions of use.
Possibility of Hazardous Reactions	: Will not polymerize.
Conditions to Avoid	: Avoid flames, sparks, and other sources of ignition. Avoid contact with incompatible materials.
Incompatible Materials	: acids, bases, metals, oxidizing materials, metal oxides.
Hazardous Decomposition	: oxides of carbon, oxides of nitrogen.

### 11. Toxicological Information

#### Information on Likely Routes of Exposure

Inhalation	: irritation.
Ingestion	: irritation.
Skin Contact	: irritation, allergic skin reaction.
Eye Contact	: irritation.

#### Acute and Chronic Toxicity

Component Analysis - LD50/LC50 : The components of this material have been reviewed in various sources and the following selected endpoints are published.

**Tripropylene glycol diacrylate (42978-66-5)**

Oral LD50 Rat 6200 mg/kg

Dermal LD50 Rabbit >2 g/kg

**2-Propenoic acid, 2-phenoxyethyl ester (48145-04-6)**

Oral LD50 Rat 4660 µL/kg

**2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- (5888-33-5)**



## Safety Data Sheets

	Oral LD50 Rat 4890 mg/kg
	<b>Product Toxicity Data</b> - Acute Toxicity Estimate
	Dermal > 2000 mg/kg
	Oral > 2000 mg/kg
Immediate Effects	: skin irritation, eye irritation, allergic skin reaction, respiratory tract irritation.
Delayed Effects	: allergic skin reaction, reproductive effects.
Irritation/Corrosivity Data	: skin irritation, eye irritation, respiratory tract irritation.
Respiratory Sensitization	: No information available for the product.
Dermal Sensitization	: May cause an allergic skin reaction.
Germ Cell Mutagenicity	: No information available for the product.
Tumorigenic Data	: No information available for the product.
Carcinogenicity	: No information available for the product.
	: Component Carcinogenicity
	None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA.
Reproductive Toxicity	: Available data characterizes components of this product as reproductive hazards.
Specific Target Organ Toxicity - Single Exposure	: respiratory tract.
Specific Target Organ Toxicity - Repeated Exposure	: No target organs identified.
Aspiration Hazard	: Not expected to be an aspiration hazard.
Medical Conditions	: No information available for the product.
Aggravated by Exposure	

### 12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it. Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity : Toxic to aquatic life with long lasting effects.

## Safety Data Sheets

Component Analysis -	: <b>Tripropylene glycol diacrylate (42978-66-5)</b>
Aquatic Toxicity	Algae: EC50 72 h <i>Desmodesmus subspicatus</i> >28 mg/L IUCLID Invertebrate: EC50 48 h <i>Daphnia magna</i> 88.7 mg/L IUCLID
Persistence and Degradability	: No information available for the product.
Bioaccumulation	: No information available for the product.
Mobility	: No information available for the product.
Other Toxicity	: No information available for the product.

### 13. Disposal Considerations

Disposal Methods	: Comply with all USA, national and local regulations. : Wear the appropriate protective equipment during disposal. : Fully cured printed matter can be disposed of as ordinary office trash. However, disposal of liquid and uncured waste, cleaning cloths, gloves, and empty material containers must be done in accordance with local laws and regulations. They are classified as hazardous industrial waste. : When this product is subjected to incineration, it must be done in accordance with the standard for disposing Industrial Waste. : Use industrial waste disposal companies who is authorized by local municipal government for the disposal. <u>Do not dump this product into sewers, on the ground or into any body of water.</u>
Component Waste Numbers	: The U.S. EPA has not published waste numbers for this product's components.
Disposal of Contaminated Packaging	: Empty containers may contain product residue. Dispose in accordance with all applicable regulations.

### 14. Transport Information

Check a thing without a leak in a container.	
Perform prevention of collapse of cargo surely.	
Component Marine Pollutants (IMDG)	: Not a marine pollutant.

## Safety Data Sheets

IATA Information	: <b>Shipping Name:</b> ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Contains: Tripropylene glycol diacrylate , 2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- ) <b>Hazard Class:</b> 9 <b>UN#:</b> UN3082 <b>Packing Group:</b> III <b>Required Label(s):</b> 9 Marine pollutant
ICAO Information	: <b>Shipping Name:</b> ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Contains: Tripropylene glycol diacrylate , 2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- ) <b>Hazard Class:</b> 9 <b>UN#:</b> UN3082 <b>Packing Group:</b> III <b>Required Label(s):</b> 9 Marine pollutant
IMDG Information	: <b>Shipping Name:</b> ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Contains: Tripropylene glycol diacrylate , 2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- ) <b>Hazard Class:</b> 9 <b>UN#:</b> UN3082 <b>Packing Group:</b> III <b>Required Label(s):</b> 9 Marine pollutant
US DOT Information	: <b>Shipping Name:</b> ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , ( Contains: Tripropylene glycol diacrylate , 2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- ) <b>Hazard Class:</b> 9 <b>UN/NA #:</b> UN3082 <b>Packing Group:</b> III <b>Required Label(s):</b> 9 Marine pollutant

## Safety Data Sheets

International Bulk Chemical Code : This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Remarks : Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is excepted from Dangerous Goods regulations.  
 Refer to ICAO/IATAA197, IMDG 2.10.2.7, ADR SP 375.

### 15. Regulatory Information

U.S. Federal Regulations : None of this products components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories : Reproductive Toxicity; Skin Corrosion/Irritation; Respiratory/Skin Sensitization; Serious Eye Damage/Eye Irritation; Specific Target Organ Toxicity.

U.S. State Regulations : None of this product's components are listed on the state lists from CA, MA, MN, NJ or PA.

California Proposition 65 : Not listed under California Proposition 65.

Canada Regulations : Canadian WHMIS Ingredient Disclosure List (IDL)  
 The components of this product are either not listed on the IDL or are present below the threshold limit listed on the IDL.

#### Component Analysis – Inventory

##### Tripropylene glycol diacrylate (42978-66-5)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes

##### 2-Propenoic acid, 2-phenoxyethyl ester (48145-04-6)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	No	Yes	Yes	No	Yes

## Safety Data Sheets

### Oligomer (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	No	Yes	Yes	No	No	Yes	No	No	Yes	Yes	No	Yes

### 2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- (5888-33-5)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	No	Yes

### Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide (75980-60-8)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	No	Yes	Yes	Yes	Yes

## 16. Other Information

### Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania\*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow -

## Safety Data Sheets

Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIsts™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; NDSL – Non-Domestic Substance List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN NCI (Draft) - Vietnam National Chemicals Inventory (NCD) (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada). .

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