



Product Name: Reactive Dye 2 Ink Magenta

MSDS No.031-34W04MC

First issue: Apr 11, 2008

Revised:

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Material Safety Data Sheets

CONSIDERED A HAZARDOUS SUBSTANCE ACCORDING TO OSHA 29 CFR 1910.1200.

1. Product and Company Identification

Product Name : Reactive Dye 2 Ink Magenta
Product Code : SPC-0357M-A, 0393M-A
General Use : Ink jet printing ink
Product Description : Reactive Dye 2 ink
MSDS Number :031-34W04MC
Manufacture
Company Name : Mimaki Engineering Co., Ltd
Address : 2182-3 Otsu, Shigeno, Tomi-shi, Nagano 389-0512 Japan
Telephone No. : +81-268-64-2413
Importer/Distributor Established in USA
Company Name : MIMAKI USA. INC.
Address : 150 Satellite Boulevard, suite A, Suwanee, Georgia 30024, U.S.A
Telephone No. : 1-678-730-0100
Emergency Telephone No. : +81-268-64-2413

2. Hazards Identification

Emergency Overview : Ink component is a magenta liquid that may cause eye irritation.
Avoid contact with eyes or clothing. In the case of skin contact, wash with soap and water. Keep out of reach of children.

Potential Health Effects
Inhalation : Intentional exposure to ink vapors may cause respiratory irritation.
Eye Contact : Ink contact with eye may be irritating.
Skin Contact : Ink contact with skin will cause sensitization.
Ingestion : May cause upset stomach.
Carcinogens : Not available.
Potential Environmental Effects : Not available.



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3. Composition / Information On Ingredients

| No | Chemical Name | Wt% | CAS No. | Chemical Formula |
|----|-------------------------------|---------|--------------|------------------|
| 1 | Proprietary dyes and pigments | 10-15 | Trade Secret | Trade Secret |
| 2 | Proprietary organic materials | 25-30 | Trade Secret | Trade Secret |
| 3 | Water | balance | 7732-18-5 | H ₂ O |

4. First Aid Measures

Inhalation : Remove subject to ventilated fresh air. Consult physician if necessary.

Eye Contact : Immediately flush with room temperature, low pressure, and clean water for at least 15 minutes. Seek medical attention if eye irritation continues.

Skin Contact : Wash surface areas with soap and water. Wash soiled clothing before rewearing. Consult a physician if irritation continues.

Ingestion : Seek medical advice; and attention if stomach continues to be upset.

Protection To First-Aiders : Not available.

5. Fire Fighting Measures

Flammable Properties : Not flammable.

Extinguishing Media : Dry chemical or carbon dioxide.

Fire Fighting Instructions : No special fire fighting procedures are required other than breathing apparatus. No special explosion hazards are known.

6. Accidental Release Measures

Personal Precautions : No eye or skin protection required during clean-up. Use proper ventilation.

Land Spill : If a spill occurs, use sponges to wipe-up ink, and then rinse area with damp cloth. Place waste in closed container for disposal.

Water Spill : Do not dispose of waste to the sewer.

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7. Handling And Storage

- Handling : Keep out of reach of children and do not drink ink. Do not dismantle cartridge. Make sure cartridge is dry before insertion into printer housing.
- Storage : Do not store the cartridge in high or freezing temperatures. Keep cartridge out of direct sunlight. Do not store cartridges with oxidizing agents or explosives.

8. Exposure Controls / Personal Protection

Exposure Limit Values : Not available.

Exposure Controls

Occupational Exposure Controls

Engineering Controls : Not special measures required.

Personal Protection

Respiratory Protection : Not required under suitable use as setting the cartridge on the printer; however, self-contained breathing apparatus or organic canister mask is sufficient when used for work.

Hand Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing gloves is sufficient.



Gloves

Eye Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing safety goggles is sufficient.



Safety Glasses

Skin Protection : Not required under suitable use as setting the cartridge on the printer; however, wearing gloves is sufficient.



Protective Apron

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Environmental Exposure Controls

: Not established.

9. Physical And Chemical Properties

| | | |
|-------------------------------|------------------|--|
| Appearance | - Physical state | : liquid |
| | - Colour | : Magenta |
| Odour | | : None |
| pH | | : 8.0-9.5 (20 degree C) |
| Boiling Point / Boiling Range | | : Not available. |
| Melting Point / Merging Range | | : Not available. |
| Flash Point | | : Not detected until 95 degree C (closed cup, ASTM D3278) |
| Flammability(solid, gas) | | : Not available. |
| Relative density | | : 1.00-1.10 (20 degree C) |
| Solubility | | : Not available. |
| Water solubility | | : Complete |
| Viscosity | | : less than 5 mPa · s(20 degree C) |
| VOC | | : 220 g/l |

10. Stability And Reactivity

| | |
|------------------------|-----------------------------------|
| Conditions To Avoid | : High and freezing temperatures. |
| Stability | : Stable under temperature. |
| Materials To Avoid | : Oxidizers and explosives |
| Hazardous Reactions/ | : None |
| Decomposition Products | |

11. Toxicological Information

| Acute Toxicity | Oral LD ₅₀ | Dermal LD ₅₀ | Inhalant LC ₅₀ |
|-----------------|-----------------------|-------------------------|---------------------------|
| | No data available. | No data available. | No data available. |
| Eye Irritation | : Not available. | | |
| Skin Irritation | : Not available. | | |
| Sensitization | : Not available. | | |



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Mutagenicity : No data available.

Carcinogenicity : Not contain any substances listed in IARC Monographs(1,2A and 2B)

12. Ecological Information

Ecotoxicity : No data available on the adverse effects of this ink on the environment.

Persistence And Degradability : No data available on the adverse effects of this ink on the environment.

Bioaccumulative Potential : No data available on the adverse effects of this ink on the environment.

Other Adverse Effects : No data available.

13. Disposal Considerations

Disposal should be in accordance with federal, state, and local requirements.

Do not dump this product into sewers, on the ground or into any body of water.

14. Transport Information

UN Class/UN Number : Not applicable.

15. Regulatory Information

TSCA Section 4(a) Final : Not regulated.

Test Rules Regulated

TSCA Section 8(a) : Not regulated.

Preliminary Assessment

Information Rule(PAIR)

TSCA Section12(b) : Not regulated.

One-Time Export

Notification Regulated

California Proposition 65 : Not regulated.



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16. Other Information

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Revision history

| Version | Date | Content |
|---------|--------------|--------------|
| 1.0 | Apr 11, 2008 | First issue. |