

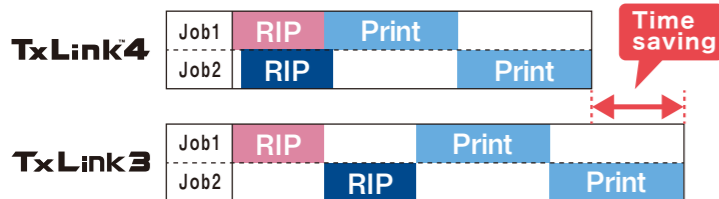
# TxLink<sup>TM</sup>4 Professional

All functions such as "Color Combine" are included

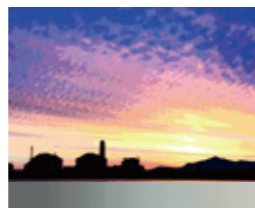
High-performance software RIP produces a new color expression

## Parallel RIP function to improve production efficiency

The parallel RIP function is useful for multiple print job data. RIP processing of multiple jobs can be performed in parallel, resulting in a significant reduction in work time. Up to 8 jobs can be processed in parallel.



## 16-bit rendering achieves beautiful gradation expression



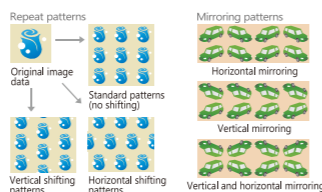
TxLink3 8-bit rendering



TxLink4 16-bit rendering

8-bit rendering is used depending on the file format or color space.

## Step and repeat



One large seamless pattern can be created from smaller image data. Furthermore, several shifting and mirroring patterns are provided to add design variation.

## Multicolor profile creation



A multicolor profile for CMYK and spot colors (blue, red, orange, and other colors) can be created. The profile is created automatically by following the wizard. Users only have to print and measure\* the color chart.

\*Before measuring the color, please fix the color by heating. A colorimeter is not a standard feature of TxLink3.

## Color combine



This function assigns color to each separated image data set\* and combines them into a single image data set. Colors can be assigned from color values, the swatch book, and measured colors. The stacking order of layers is easily changed.

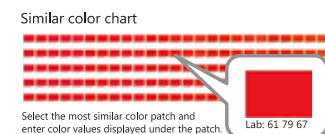
\* Image data that is separately created for each color.

## Color re-creation function

Wide range of color re-creation with Raster, Vector data, CMYK and RGB image. Specified color amount and laboratory values are ideally expressed. It can cope with colors configured in color patch.



## Print Similar Colors



This function allows you to find appropriate color values for the target color. A similar color chart can be printed using the "Print Similar Colors" tool in the "Swatch Books" and "Named Colors" dialog boxes.

## Color replacement on raster data broadens the range of colors



Color replacement is critical for textile printing. The TxLink3 offers simple color replacements on raster and vector data as well as the ability to produce different color patterns. Various color replacement functions can represent desired colors.

## Specifications

Item	MM700-1800B
Printhead	Drop on-demand piezo inkjet technology (16 printheads: 4 in-line printheads are arranged in 4 staggered lines)
Print resolution	300 dpi, 600 dpi, 900 dpi, 1,200 dpi
Maximum print width	1,800 mm (70.9 in)
Maximum media width	1,800 mm (70.9 in)
Ink	Type/Color
	Reactive dye ink: Rc600(C,M,Y,K,Or,BI,Lm,Lk)
	Sublimation dye ink: TBD
	Textile pigment dye ink: TBD
Acid dye ink: TBD	
Package size	20 L ink pack
Media thickness	5 mm or less
Roll media weight	200 kg or less (total weight after printing, including the ink that was printed)
Certifications	UL/CSA60950-1 / CE Marking (Machinery directive, EMC / RoHS)
Interface	Ethernet
Power supply	3-phase AC200 V±10% 103.3 A or 3-phase AC400 V±10% 93.6 A, 50/60 Hz±1 Hz
Power consumption	3-phase AC200 V: 34.8 kVA 3-phase AC400 V: 64.8 kVA
Operational environment	Temperature: 20 °C – 26 °C (68 °F – 78.8 °F)
	Humidity: 30% – 60% Rh (non-condensing)
Dimensions (WxDxH)	5,200 × 5,750 × 2,000 mm (204.7 × 226.3 × 78.7 in)
Weight	Feeding unit: 1,320 kg (2,910.1 lb), Main Body: 6,500 kg (14,330 lb),
	Drier / Winder unit 1,160 kg (2,557.3 lb),
	Additional Drier Heater: 891 kg (1,964.3 lb)

● Some of samples in this catalog are artificial renderings. ● Specifications, design and dimensions stated in this catalog may be subject to change without notice for technical improvements etc. ● The corporate names and merchandise names written in this catalog are the trademark or registered trademark of the respective corporations. ● Inkjet printers print using extremely fine dots, so colors may vary slightly after replacement of print heads. ● Also note that if using multiple printer units, colors could vary slightly from one unit to other (s) due to slight individual differences. ● The specifications described in this catalog are as of October, 2022.

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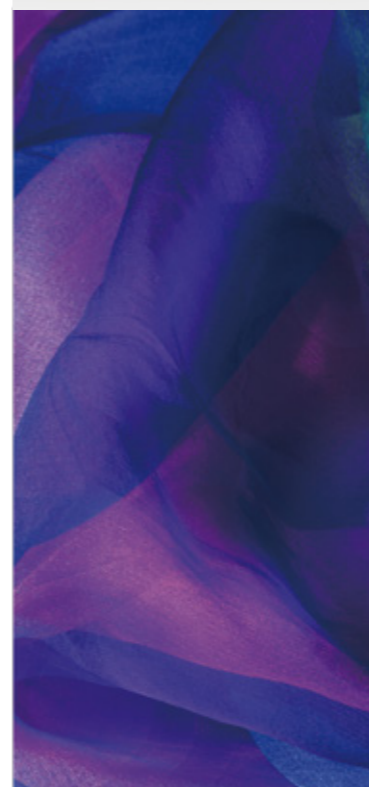
For  
TEXTILES &  
APPAREL

High-speed 1.8-m wide-format Direct-to-Textile Printer

# MM700-1800B

**Mimaki**<sup>TM</sup>

Exceptional Speed and Quality  
with High Stability



# Exceptional Speed and Quality with High Stability

To meet the diverse tastes and preferences in the textile and apparel markets, printing methods are rapidly shifting from analog to digital. The MM700-1800B is a direct-to-textile digital inkjet printer capable of accommodating high-mix low-volume production, still enabling large-lot printing. Its many features ensure reliable production and excellent print results at high speeds.



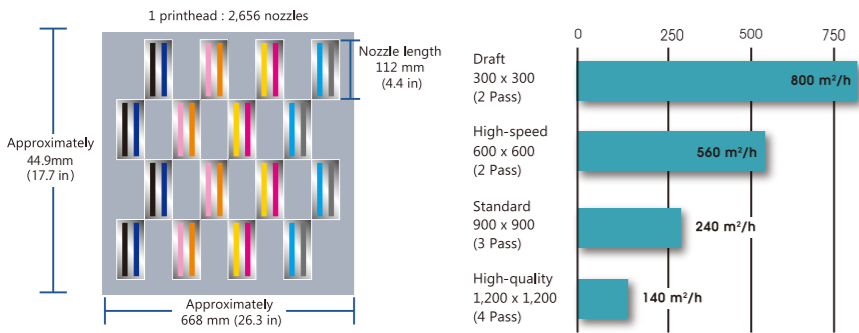
## A best-in-class print speed: 800 m<sup>2</sup>/h

### New head for high speed printing

The MM700-1800B employs 16 printheads arranged in four staggered lines to achieve a best-in-class print speeds of 800 m<sup>2</sup>/h (\*1) and 560 m<sup>2</sup>/h (\*2) in draft and standard modes, respectively.

\*1: 800 m<sup>2</sup>/h: 8-color, Draft mode, 300 × 300 dpi, 2-pass

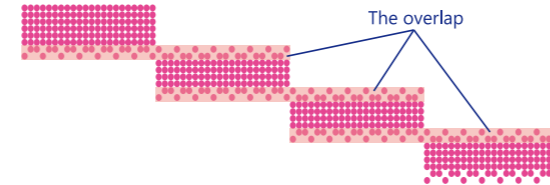
\*2: 560 m<sup>2</sup>/h: 8-color, Standard mode, 600 × 600 dpi, 2-pass



### Speed and beauty, achievable printing technology

**Belt meandering and belt feeding amount correction functions**  
Meandering sensor allows straight and accurate textile transportation even during high-speed printing. In addition, high degree accuracy control of the textile feeding, 2-pass, high-quality print without banding is possible.

**Overlap processing**  
Banding is reduced through repeatedly gradation color of the edge of the pass. Beautiful and high image quality is possible in high-speed printing mode.

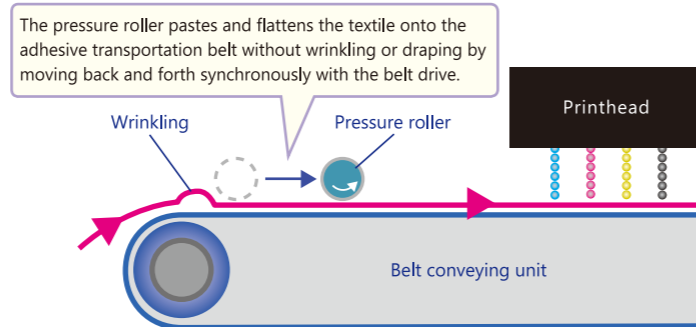


## Stable and Reliable Operation

### Excellent, reliable textile transportation mechanism

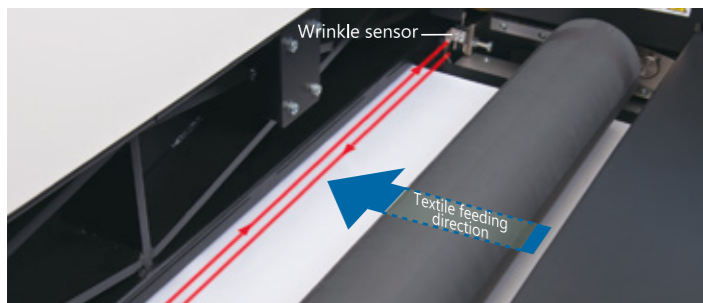
Direct-to-textile print requires high accuracy and a reliable textile transportation system.

Wrinkles or drapes occasionally occur on textile when conventional textile transportation systems are used. The MM700-1800B is equipped with a drive roller bar that pastes and flattens the textile onto an adhesive transportation belt without wrinkling or draping by moving synchronously with the belt drive.



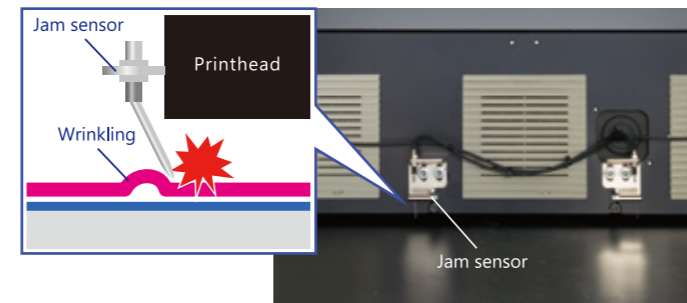
### The wrinkle sensor prevents printer problems

The wrinkle sensor detects the wrinkles or drapes occurring in the textile and immediately stops printing to avoid printhead strikes.



### The jam sensor reduces damage to printheads

A highly sensitive sensor attached to the printhead detects even a slightly wrinkled or draped textile surface and prevents a printhead strike or a media jam, thereby reducing printhead damage.



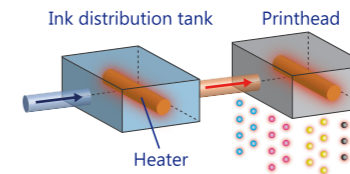
## Worry-free operation

### 20-liter ink packs extend the continuous print operation time

20-liter large-capacity ink packs. The large ink packs ensure longer unattended operation and extended large-lot printing.

### Temperature adjustment system increases the head performance

Two-stage temperature control system: a standard for ink distribution tank and head internal heater. Maintaining the optional ink viscosity and a stable ink discharge amount in high-speed printing achieves head performance.



### Wide touch panel display

21.5-inch-wide touch panel display provides simple and easy-to-read printer operation status.



## Four ink types are available to accommodate a wide range of materials

Four ink types\* are provided to suit a wide range of applications. The large-capacity 20-liter ink packs support high-speed printing.

Type	Color	Characteristic features	Applications	Compatible materials	Note
Reactive	C, M, Y, K, Or, Bl, Lm, Lk	Molecules of dyes and fibers are stabilized by covalent binding and deliver high color fastness to water, rubbing and light. This ink reproduces accurate colors vibrantly.	Apparel, Home furnishing	Cotton, hemp, silk, rayon and other materials	
Sublimation	TBD	Dedicated ink for direct sublimation printing. Transfer paper is not required.	Soft signage	Polyester	Available in the future
Pigment	TBD	Only a heating process is needed for color fixation. Post processes are remarkably simplified because steaming, washing and drying are not required.	Home furnishing	Cotton, hemp and other materials	Available in the future
Acid	TBD	Excellent vibrant color reproducibility on animal fibers, and on synthetic protein fibers like nylon.	Apparel, Home furnishing	Wool, leather, silk, nylon and other materials	Available in the future

\* One ink type can be selected at the time of purchase to be loaded to the printer; please note that the ink type cannot be changed once it is loaded.

## Mimaki genuine unit

### Feeding unit

This unit applies the appropriate tension to the textile to ensure stable textile feeding while using an air brake and a dancer bar.



### Additional drying heater

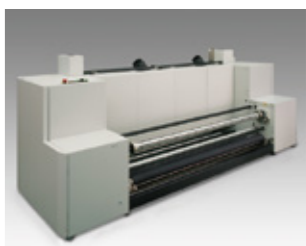
To prevent an ink set-off while taking up the textile, the additional heater shortens the ink drying time even at high speed printing with high ink density.



### Drier, Winder unit

#### Winder Equipment

A stable winding movement enables the taking up of the textile at high speeds without skewing.



#### The standard drying heater

The heater accelerates ink drying on the textile after printing.\*

\* Note that the heater may not completely dry the ink if a large amount of ink is applied.

#### Camera calibration

The camera monitors the distance of the textile feed advancement. The amount of textile feeding is optimized, which therefore improves the accuracy of the dot placement.