

# JFX200 Daily Care



**Make sure to wear the attached goggles and glove when you work.**

With a view to using this machine in a better condition, please be sure to the following daily care **after at the end of the daily work**. Please refer to “Daily care manual” for the detail.

**Important!**

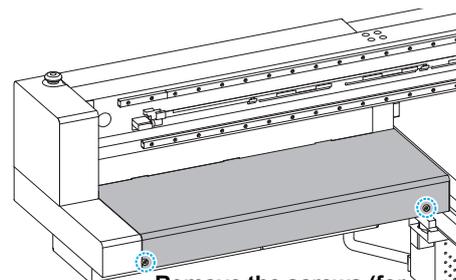
- Using the photo of JFX500 to show before and after cleaning. The number of head and the shape of wiper are different but the cleaning procedure is the same.

## Cleaning of around the heads

**1. Remove the maintenance cover of the left of the machine.**

**2. Perform [HEAD MAINT.] operation, move the carriage to the maintenance position.**

- (1) Press the **MAINT.** key in LOCAL.
- (2) Press the **ENTER** key.
- (3) Press **▲** **▼** to select [HEAD MAINT.].
- (4) Press the **ENTER** key.



Remove the screws (for two positions) and remove the cover.

**Important!**

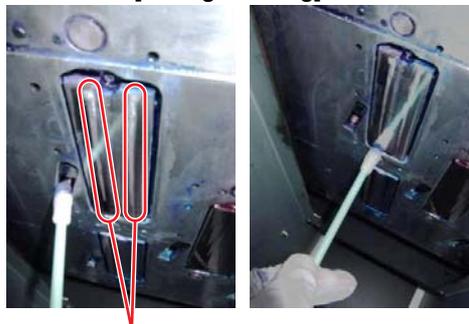
- Head will move for maintenance, please be careful.

**3. Wipe off the ink of around the head and groove with clean stick or waste cloth dipped in cleaning solution for maintenance.**

[Before cleaning]



[During cleaning]



**Important!**

- When you clean , fully be careful not to touch the nozzle surface.

[After cleaning]



**Important!**

- When you leave during maintenance (or cleaning), please make sure to complete the cleaning by pressing **ENTER** key. Without completing the cleaning, the nozzle part is left uncovered and then outside light makes the ink cure, which causes nozzle clogging or the like.

**4. Press **ENTER**, complete the cleaning.**

**Important!**

- Head will move for origin detection (initial performance), please be careful.

**5. Attach the maintenance cover which is removed above Step1.**

**Important!**

- For your safety, be sure to attach the maintenance cover after completion of origin detection (initial performance).

# Cleaning of the station

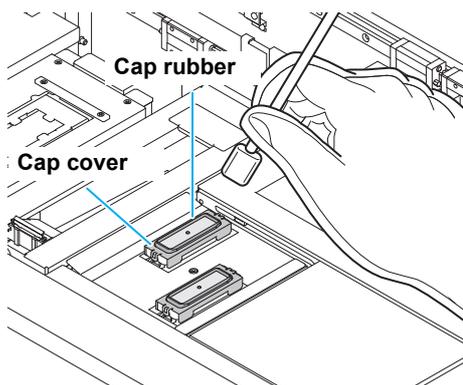
## 1. Perform [STATION MAINT.] operation, move the carriage to the maintenance position.

- (1) Press the **MAINT.** key in LOCAL.
- (2) Press the **ENTER** key.
- (3) Press **▲** **▼** to select [STATION MAINT.].
- (4) Press the **ENTER** key.

**Important!** • Head will move for maintenance, please be careful.

### ① Cleaning of the cap

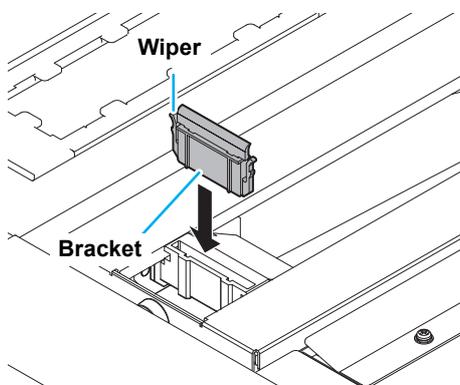
Wipe off the ink of the cap rubber and cap cover with clean stick or waste cloth dipped in cleaning solution for maintenance.



**Important!** • After cleaning, make sure that the cap rubber and mesh in the cap are not removed.

### ② Cleaning of the wiper

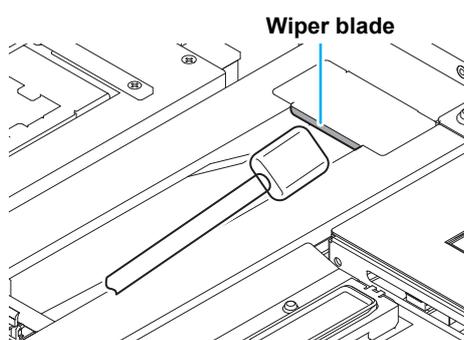
Wipe off the ink of the wiper and bracket with clean stick or waste cloth dipped in cleaning solution for maintenance.



**Important!** • After cleaning, make sure the edge of the wiper is horizontal.

### ③ Cleaning of the wiper blade

Wipe off the ink of the wiper blade with clean stick or waste cloth dipped in cleaning solution for maintenance.



## 2. Press **ENTER**, complete the cleaning.

**Important!** • Head will move for origin detection (initial performance), please be careful.